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Transmitted herewith for filing is the patent application of Inventor(s):

Ralph Cunningham
Michael Cullen

For: **VEHICLE TRAJECTORY CONTROL SYSTEM**

Enclosed are:

- ☒ 36 sheet(s) of drawings
- ☒ Assignment and Cover Sheet
- ☒ Information Disclosure Statement, PTO Form 1449, and Copies of Citations
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John D. Russell
Attorney or Agent of Record
Registration No. 47,048
Ford Global Technologies, Inc.
One Parklane Blvd.,
600 Parklane Towers East
Dearborn, MI 48126

VEHICLE TRAJECTORY CONTROL SYSTEM

5 Background of the Invention

Field of the Invention

10 The present invention relates to a system and method to control a powertrain of a vehicle, and in particular powertrain control during vehicle deceleration.

Background of the Invention

15 A vehicle powertrain typically includes a power source such as an internal combustion engine, coupled to a gearbox such as a transmission with various gear ratios. A powertrain controller is usually provided
20 which controls the powertrain in part based on a driver's requests.

In one system, desired powertrain output is determined based on depression of a pedal by a vehicle operator. In such a system, a strategy is needed for the
25 situation when a driver releases the pedal, known to those skilled in the art as a tip-out. During a tip-out, the driver is indicating a desire for reduced engine output.

The inventors herein have recognized a
30 disadvantage if conventional methods of powertrain output control are used during tip-out situations. In particular, if the accelerator pedal is released and subsequently engaged, poor drivability may be experienced due to transmission gears lash. For example, when the

engine transitions from exerting a positive torque to exerting a negative torque (or being driven), the gears in the transmission separate at the zero torque transition point. Then, after passing through the zero
5 torque point, the gears again make contact to transfer torque. This series of events produces an impact, or clunk, resulting in poor drivability and customer dissatisfaction. In other words, the engine first exerts a positive torque through the torque converter onto the
10 transmission input gears to drive the vehicle. Then, in response to the driver tip-out, the engine is driven by the torque from the transmission through the torque converter. The transition between these two modes is the point where the engine is producing exactly zero engine
15 brake torque. Then, at this transition point, the gears in the transmission separate because of inevitable transmission gear lash. When the gears again make contact, they do so dynamically, resulting in an undesirable impact.

20 This disadvantage is exacerbated when the operator returns the accelerator pedal to a depressed position, indicating a desire for increased powertrain output. In this situation, the zero torque transition point must again be traversed. However, in this
25 situation, the engine is producing a larger amount of torque than during deceleration because the driver is requesting acceleration. Thus, another, more severe, impact is experienced due to the transmission lash during the zero torque transition.

30 The inventors herein have recognized another disadvantage if conventional methods of powertrain output control are used during tip-out situations. In particular, different vehicle trajectories are obtained depending on road grade. Stated another way, if a

desired powertrain output torque is requested, different vehicle deceleration rates are obtained depending on road grade. At steep down grades, the vehicle may accelerate even if negative powertrain torque is requested due to vehicle mass. If the conventional control strategy is changed to minimize this acceleration on down grades, then excessive deceleration is obtained on flat road grades. Thus, drive performance is sacrificed under one driving condition or another.

SUMMARY OF THE INVENTION

The disadvantages of prior approaches are overcome by a method for controlling a powertrain coupled to a vehicle, the powertrain having an internal combustion engine coupled to a transmission, the vehicle operated by a driver. The method comprises determining a desired vehicle trajectory, adjusting an engine operating parameter to maintain positive powertrain output when an actual vehicle trajectory is below said desired vehicle trajectory, and adjusting said engine operating parameter to transition from positive powertrain output to negative powertrain output when said actual vehicle trajectory is above said desired vehicle trajectory.

By maintaining positive powertrain output when an actual vehicle trajectory is below said desired vehicle trajectory, it is possible to prevent transmission separation and "clunk." For example, during a tip-out, if actual vehicle acceleration is less than desired vehicle acceleration, then it is not necessary to provide negative powertrain torque, and positive torque can be maintained to prevent "clunk."

Alternatively, by transitioning from positive powertrain output to negative powertrain output when

actual vehicle trajectory is above said desired vehicle trajectory, it is possible to provide the desired vehicle trajectory, i.e., drive feel may be optimized by allowing a transition through zero torque but maintaining the vehicle trajectory. Stated another way, a transition through zero torque is allowed to maintain a desired vehicle trajectory.

An advantage of the invention is minimum transitioning from positive to negative torque, thereby minimizing clunk.

Another advantage of the invention is that transitions from positive to negative torque are performed when necessary to maintain a desired vehicle trajectory. Thus, improved vehicle drivability is obtained.

Yet another advantage of the present invention is that when a transition from positive to negative torque is necessary, a smooth transition is achieved.

It is also important to note that the desired vehicle trajectory can include various parameters such as, for example, a desired vehicle acceleration or deceleration, or a desired vehicle speed. Further, various engine operating parameters can be used to maintain positive powertrain output such as, for example, engine airflow, engine air/fuel ratio, engine torque, or engine ignition timing.

BRIEF DESCRIPTION OF THE DRAWINGS

Figures 1-2 are block diagrams of an embodiment wherein the invention is used to advantage;

Figures 3-18 are high-level flow charts of various operations performed by a portion of the embodiment shown in Figure 1;

Figure 19 is a graph illustrating operation according to the present invention; and

Figures 20-23 are block diagrams of torque converters that can be used according to the present invention.

DETAILED DESCRIPTION

Referring to Figure 1, internal combustion engine 10, further described herein with particular reference to Figure 2, is shown coupled to torque converter 11 via crankshaft 13. Torque converter 11 is also coupled to transmission 15 via transmission input shaft 17. Torque converter 11 has a bypass clutch (described in Figures 20-23), which can be engaged, disengaged, or partially engaged. When the clutch is either disengaged or partially engaged, the torque converter is said to be in an unlocked state. Transmission 15 comprises an electronically controlled transmission with a plurality of selectable discrete gear ratios. Transmission 15 also comprises various other gears such as, for example, a final drive ratio (not shown). Transmission 15 is also coupled to tire 19 via axle 21. Tire 19 interfaces the vehicle (not shown) to the road 23. In a preferred embodiment, transmission 15 has the following driver selectable options: park (P), reverse (R), neutral (N), driver (D), and low (L). The driver selects these positions via a transmission lever. In this preferred embodiment, the lever is known as the PRNDL lever, corresponding to the different options. In particular, in park or neutral, transmission 15 does not transmit torque from the transmission input to the output. In drive, a transmission controller can control transmission to select any available forward gear ratios.

In reverse, a single reverse gear is selected. In low, only a lower set of forward gear ratios can be selected by the electronic controller. Those skilled in the art will recognize, in view of this disclosure, various other
5 types of transmission levers with different sets of options that can be used with the present invention. For example, there can be low 1 and low 2 options. Also, the transmission lever may be located on a steering column or between driver and passenger seats.

10 Internal combustion engine 10 comprises a plurality of cylinders, one cylinder of which is shown in Figure 2. Electronic engine controller 12 controls Engine 10. Engine 10 includes combustion chamber 30 and cylinder walls 32 with piston 36 positioned therein and
15 connected to crankshaft 13. Combustion chamber 30 communicates with intake manifold 44 and exhaust manifold 48 via respective intake valve 52 and exhaust valve 54. Exhaust gas oxygen sensor 16 is coupled to exhaust manifold 48 of engine 10 upstream of catalytic converter
20 20.

Intake manifold 44 communicates with throttle body 64 via throttle plate 66. Throttle plate 66 is controlled by electric motor 67, which receives a signal from ETC driver 69. ETC driver 69 receives control
25 signal (DC) from controller 12. Intake manifold 44 is also shown having fuel injector 68 coupled thereto for delivering fuel in proportion to the pulse width of signal (fpw) from controller 12. Fuel is delivered to fuel injector 68 by a conventional fuel system (not
30 shown) including a fuel tank, fuel pump, and fuel rail (not shown).

Engine 10 further includes conventional distributorless ignition system 88 to provide ignition spark to combustion chamber 30 via spark plug 92 in

response to controller 12. In the embodiment described herein, controller 12 is a conventional microcomputer including: microprocessor unit 102, input/output ports 104, electronic memory chip 106, which is an
5 electronically programmable memory in this particular example, random access memory 108, and a conventional data bus.

Controller 12 receives various signals from sensors coupled to engine 10, in addition to those
10 signals previously discussed, including: measurements of inducted mass air flow (MAF) from mass air flow sensor 110 coupled to throttle body 64; engine coolant temperature (ECT) from temperature sensor 112 coupled to cooling jacket 114; a measurement of throttle position
15 (TP) from throttle position sensor 117 coupled to throttle plate 66; a measurement of turbine speed (Wt) from turbine speed sensor 119, where turbine speed measures the speed of shaft 17; and a profile ignition pickup signal (PIP) from Hall effect sensor 118 coupled
20 to crankshaft 13 indicating and engine speed (N).

Continuing with Figure 2, accelerator pedal 130 is shown communicating with the driver's foot 132. Accelerator pedal position (PP) is measured by pedal position sensor 134 and sent to controller 12.

25 In an alternative embodiment, where an electronically controlled throttle is not used, an air bypass valve (not shown) can be installed to allow a controlled amount of air to bypass throttle plate 62. In this alternative embodiment, the air bypass valve (not
30 shown) receives a control signal (not shown) from controller 12.

Figures 2-17 describe various routines carried out by controller 12. The routines are preferably carried out in the order in which they are numbered,

unless called by an earlier routine. However, those skilled in the art will clearly recognize, in view of this disclosure that various aspects of the Figures and various calculations can be rearranged in numerous orders without departing from the scope of the invention.

Referring now to Figure 3, a routine is described for determining the desired engine torque for use in the engine control system. First, in step 310, a driver requested wheel torque, or output shaft torque, is calculated based on pedal position and vehicle speed. In particular, the driver requested torque (tqo_arb_req) is calculated as a two-dimensional lookup table as a function of pedal position (PP) and vehicle speed ($vspd$). Next, in step 312, a limit torque (tqo_arb_lim) is determined. This limit output torque can be provided from various sources, for example, from vehicle speed limiting, traction control limiting, or from a vehicle stability control system. When the transmission controller provides the limit output torque, this torque can represent maximum allowable torque that can be transmitted through the transmission. Next, in step 314, the routine calculates a driver engine torque request for manual transmissions and automatic transmissions in neutral, park, or some driver selected gears (tqe_dd_req). Note that the tqe_dd_req is a separate parameter then the one calculated in step 310, when tqe_arb_req is calculated for automatic transmissions when the transmission is in a gear other then neutral or park. Next, in step 316, the routine converts driver wheel torque request and limit torque to engine torque request using overall ratio G1 (which includes gear ratio, torque converter torque ratio, transmission efficiency), and torque loss parameter LOSS, which preferably represent friction. Next, in step 318, the

routine selects the maximum of the tqe_dd_req and
tqe_arb_req. In this way, the routine arbitrates the
proper engine torque request taking into account whether
an automatic transmission or manual transmission is
5 present in the vehicle. Further, the routine provides
for automatic transmissions operated in a mode, such as
neutral or park, when the engine is not coupled to drive
the wheels.

Referring now to Figures 4A and 4B, a routine
10 is described which calculates a desired vehicle speed
trajectory and which filters and limits the torque
request to provide various advantages as described later
herein. First, in step 410, a routine calculates the
vehicle speed trajectory based on position of the gear
15 selector (PRNDL), vehicle speed (vspd), and the brake
pedal (BOO).

In particular, the routine calculates the
maximum vehicle speed during a tip-out (tq_vs_des_mx).
As described later herein, this vehicle speed trajectory
20 is used to determine whether negative engine torque is
required. Those skilled in the art will recognize, in
view of this disclosure, that various other parameters
can be used to provide a desired vehicle trajectory such
as acceleration or deceleration. Alternatively, timers
25 could be used to determine if a selected operating
conditions is achieved by a set time.

Continuing with Figure 4A, the routine proceeds
to step 412 where a determination is made as to whether
the pedal position is at closed pedal. This is done, for
30 example, by checking the flag APP. Flag APP is set to
minus 1 when, for example, PP is less than a
predetermined value indicated the driver has released
their foot, or when the pedal angle is almost completely
released. In other words, in this implementation, the

routine determines whether the driver has positioned the pedal in the most released position, known to those skilled in the art as closed pedal. When the answer to step 412 is yes, the routine continues to step 414 where the desired engine torque is rate limited. Then, in step 416, the requested torque is limited to a minimum of zero. Parameter `tqe_daspot` represents the minimum clip on requested torque. The equation in step 414 provides a second order function, which is preferable for drive feel. Those skilled in the art will recognize, in view of this disclosure, that various filtering methods could be used, such as a first order low pass filter or a rate-limiting filter.

When the answer to step 412 is no, the routine continues to step 430 in Figure 4b. In other words, when the driver is not in a closed pedal condition, which means in a part or wide-open pedal position, the routine calculates the rate limited torque as a portion of the difference between the current driver demand and the minimum allowed torque (`tqe_desmaf`) determined in part from the misfire line as described later herein. Next, in step 432, a determination is made as to whether temporary filtered torque (`tqe_daspot_tmp`) is greater than filtered desired torque (`tqe_daspot`). Depending on the outcome of step 432, a temporary multiplier is set. In particular, this temporary multiplier adjusts a filtering time constant for filtering engine torque. The filter constant is set to different levels depending on whether desired engine torque is increasing or decreasing. Step 434 sets the multiplier for an increase in torque. Step 436, sets the multiplier for a decrease in desired torque. Steps 438, 440, and 432 describe the details of how the desired engine torque is filtered. The time constant (`tcdasf`) is calculated in step 438.

Then, the filter constant is calculated as a function of the sample time and the parameter (tcdasf). Finally, in step 442, the filtered desired engine torque is calculated with a low pass filter (LPF). Those skilled in the art will recognize, in view of this disclosure that various types of filters can be used rather than a low pass filter such as rate limiting filters, or lead lag filters.

Referring now to Figure 5, a routine is described which continues the determination of desired engine torque from Figures 4a and 4b. First, in step 510, a determination is made as to whether the requested engine torque from step 318 (tqe_arb_req) is less than the filtered desired engine torque (tqe_daspot). When the answer to step 510 is no, the routine continues to step 512 when a flag (tq_dd_limit) is set to zero. Otherwise, in step 514, the desired engine torque is set equal to the filtered engine torque. Next, in step 516, the flag (tq_dd_limit) is set to minus one. In this way, regardless of pedal angle, the filtered engine torque is applied as a minimum clip on the driver requested engine torque.

Referring now to Figure 6, a routine is described for determining whether the driver is in a closed pedal position, wherein closed pedal engine and vehicle controls are executed. First, in step 610, a flag is initialized (tq_dd_mode = zero). This step is only executed at key-on or at part throttle conditions. This flag is used in the closed pedal state machine to determine which state is executed. As described later herein, the state machine operates from case zero up to case 6. The flag tq_dd_mode determines which case is executed.

In step 612, a determination is made as to whether a tip out condition is present via flag APP. In other words, a determination is made as to whether the measured accelerator pedal position is less than a
5 predetermined value indicating the pedal is in the fully released position. Those skilled in the art will recognize, in view of this disclosure, various ways for determining whether a closed pedal, or tip-out condition, is present. For example, vehicle speed or acceleration,
10 engine torque determination, or various other methods could be used.

Continuing with Figure 6, when the answer to step 612 is no, the routine determines that the condition is part throttle or wide-open throttle and executes the
15 routine described in Figure 14. When the answer to step 612 is yes, the routine continues to step 614, where a determination is made as to whether the flag `trg_n_t_flg` is TRUE. In other words, the routine determines whether the engine is in the feedback engine speed control mode.
20 There are various places where the engine is in the closed loop engine speed control mode such as, for example, during a manual pull in when the transmission requests an engine speed to match the future gear ratio; when the current gear does not provide engine braking as
25 described later herein; or during a neutral to drive engagement. For example, during a neutral to drive engagement or a manual pull in (where the driver changes the selected PRNDL position), the transmission can delay the actual gear change until the engine speed is brought
30 to a desired engine speed. In these examples, the desired engine speed can be selected to equal the synchronous speed in the future gear ratio. In this way, transmission wear is minimized since the gear ratio can be performed with the engine speed close to the engine

speed that will be achieved after the gear change is completed. In another example relating to when the current gear does not provide engine braking, the desired engine torque is calculated to that the transmission input speed is at, or slightly below, the measured transmission output speed times the current gear ratio of the transmission. In this way, there is no delay and transmission gear clunk is minimized when positive powertrain output torque is again applied. Stated another way, the desired engine speed can be set to (or slightly below) the synchronous speed, where the synchronous speed is based on the transmission state (selected gear ratio) and the transmission output speed. Such a method can be used when the current selected transmission ratio does not provide engine braking. In this speed control, as described later herein, a desired torque is selected to cause the speed error to approach zero. As described, torque control can be accomplished via various engine-operating parameters such as air/fuel, ignition timing, throttle angle, or any other available torque actuator.

When the answer to step 614 is no, the state machine is called and the case is executed which corresponds to the current condition of flag `tq_dd_mode` in step 616. Otherwise, the routine continues to 618 where the flag is set to 7. Then, the desired engine torque is calculated using a PI controller known to those skilled in the art as a proportional integral controller based on an engine speed error calculated from the difference between the desired engine speed (N_{des} minus N).

Referring now to Figure 7, case zero of the state machine is described. Case zero is generally called to initialize the state machine. First, in step

710, a determination is made as to whether the requested arbitrated torque is greater than a small positive calibratable engine torque (TQE_SML_POS). When the answer to step 710 is yes, the state machine flag is set to 1 in step 712. Otherwise, the state machine flag is set to 2 in step 714.

Referring now to Figure 8, case 1 of the state machine is described. As described above, case 1 is called when flag tqe_dd_mode is equal to 1 in step 616. In step 810, a determination is made as to whether the desired engine torque is less than or equal to the calibratable small positive torque (TQE_SML_POS). When the answer to step 810 is yes, the flag tqe_dd_mode is set to 2 in step 812.

Referring now to Figure 9, case 2 of the state machine is described. First, in step 910, a determination is made as to whether the current actual vehicle speed (vspd) is greater than the sum of the maximum allowed speed during the tip out condition (tq_vs_des_mx) plus the allowed over-speed error (vsdeltogoneg). The allowed over-speed error can be a single value or can vary with engine operating parameters. For example, depending on selected gear ratio and vehicle speed, it may be desirable to have different thresholds of allowed over-speed error. Such an approach may reduce excessive shifting, also known as shift busyness. When the answer to step 910 is yes, the state machine flag (tq_dd_mode) is set equal to 3. In other words, when the actual vehicle speed is greater than the desired vehicle speed trajectory, plus the tolerance value, the state machine then executes in the next call of step 616, case 3, which executes a torque crossing from positive powertrain output torque to negative powertrain output torque, as described later

herein with particular reference to Figure 10. As described above, those skilled in the art will recognize, in view of this disclosure that various other vehicle parameters can be used to calculate the desired vehicle speed trajectory and determine if the actual vehicle trajectory is below the desired vehicle trajectory.

When the answer to step 910 is no, the routine continues to step 914, where a determination is made as to whether the torque converter is locked. When the answer to step 914 is no, the routine continues to step 918. In step 918, a positive output torque is provided including closed loop control using torque converter input and/or output speeds. In this particular case, a desired engine speed is calculated to be greater than the measured torque converter output or turbine speed. This desired engine speed is used with a closed loop proportional integral (PI) controller to calculate a desired engine torque request. In this way, feedback control is used to maintain a positive output torque. The parameter (TQ_N_SML_POS) is a calibratable parameter to provide a safety factor that minimizes inadvertent zero torque crossings due to external factors such as road grade. In other words, the controller's objective is to maintain engine speed greater than torque converter output speed. Those skilled in the art will recognize in view of this disclosure that additional feedback can be included, wherein such feedback could be from sensors such as a torque sensor, mass airflow sensor, or other sensors used in torque or speed control.

Alternatively, when the torque converter is locked, the desired arbitrated engine torque is set to the small positive torque (TQE_SML_POS). In this case, the powertrain is controlled to provide a positive output torque and minimize inadvertent transitions through the

zero torque point. Since the torque converter is locked, an open loop control approach is used where feedback from torque converter input and output speeds based on a torque converter model are not used. However, other
5 feedback variables can be used in providing the torque control such as, for example, a torque sensor or a mass airflow sensor. In particular, torque transmitted by the powertrain (engine output torque, transmission torque, or wheel torque) can be estimated based on operating
10 conditions such as, for example, mass airflow, manifold pressure, engine speed, ignition timing, coolant temperature, and other operating conditions.

By providing such control of maintaining positive powertrain output, inadvertent zero torque
15 crossings will be minimized and improved vehicle drive feel can be achieved.

Referring now to Figure 10, case 3 of the state machine is described. First, in step 1010, a determination is made as to whether the arbitrated
20 requested engine torque is less than a small negative output torque (TQE_SML_NEG), or the small negative torque is a predetermined calibratable parameter. When the answer to step 1010 is yes, then the state machine flag tq_dd_mode is set to 4 in step 1012. Otherwise, in step
25 1014, the requested engine torque is slowly decremented to gently pass through the zero torque point. In this way, once the negative engine torque is provided, the routine will transition to case 4, and until the negative engine torque is provided, the routine will provide a
30 gradual decrease from the small positive torque to the small negative torque so that clunk occurring at the zero torque point is minimized.

Referring now to Figure 11, case 4 of the state machine is described. First, in step 1110, a

determination is made as to whether a large negative engine torque is required by determining if flag (rdy_very_neg) is TRUE. Typically, the flag is set TRUE by the transmission control system to indicate that the torque converter is locked. In other words, various types of torque converters cannot be locked when the powertrain is transmitting large negative torques. Thus, the present invention can prevent large negative engine torques until the torque converter is locked, if such a torque converter is used. When the answer to step 1110 is yes, the state machine flag (tq_dd_mode) is set to 5 in step 1112. Otherwise, a determination is made as to whether the torque converter is locked in step 1114. When the torque converter is locked, the required engine torque is set to a small negative value (TQE_SML_NEG), which is predetermined calibratable value. In step 1116, the negative engine torque is provided in an open loop mode without feedback from the torque converter input and output speeds. Otherwise, in step 1118, closed loop engine speed control is provided where the desired engine speed is calculated to be slightly less than the torque converter output speed. Thus, in step 1118, feedback from the torque converter input speed and output speed is utilized to minimize inadvertent zero torque transitions.

Referring now to Figure 12, case 5 of the state machine is described. In step 1210, a determination is made as to whether the current vehicle speed (vspd) is greater than the maximum allowed vehicle speed trajectory value (tq_vs_des_mx). When the answer to step 1210 is yes, the routine continues to step 1212 where state machine flag (tq_dd_mode) is set to 6.

Referring now to Figure 13, case 6 of the state machine is described. First, in step 1310, a determination is made as to whether measured vehicle

speed (vspd) is less than equal to the desired vehicle speed trajectory plus a predetermined calibratable value (TQ_VS_DESHYS). When the answer to step 1310 is yes, the routine continues to step 1312 where the state machine flag (tq_dd_mode) is set to 5. Otherwise, the routine continues to step 1314 where feedback control vehicle speed is executed to provide the desired deceleration rate and the desired vehicle speed trajectory. In particular, a PI controller known to those skilled in the art as a proportional integral controller is used with the desired maximum allowed vehicle speed and the actual speed to calculate the desired engine torque. In this way, engine torque control is provided to give a desired vehicle trajectory.

15 If the state machine is called and none of the cases are executed, the default case is case zero.

Referring now to Figures 14a and 14b, a routine is described for rate limiting desired engine torque when desired powertrain output is increasing. In step 1410, a determination is made as to whether the desired engine torque is greater than the current requested engine torque. In other words, a determination is made as to whether the desired engine output is increasing. When the answer to step 1410 is yes, a determination is made in step 1412 as to whether the current engine requested torque is less than or equal to a small negative torque value (TQE_SML_NEG). When the answer to step 1412 is yes, the routine continues to step 1414, where the desired engine torque is rate limited at a first rate determined by function G1. In other words, when the desired engine torque is increasing but negative and less than a predetermined negative engine torque, the desired engine torque increasing rate is limited to a first predetermined rate, wherein the predetermined rate is

dependent on the transmission gear selected or the
current transmission gear ratio. When the answer to step
1412 is no, the routine continues to step 1416, where a
determination is made as to whether the current requested
5 engine torque is less than a small positive calibratable
value (TQE_SML_POS). In other words, a determination is
made as to whether the current requested engine torque is
near the zero torque point. When the answer to step 1416
is yes, the routine continues to step 1418, where the
10 desired engine torque increasing rate is limited based on
function G2. Generally, the maximum allowed rate of
increase of engine torque in this region (near the zero
torque point) is less than the allowed increasing engine
torque rate outside of this region. When the answer to
15 step 1416 is no, the routine continues to step 1420,
where engine torque increasing rate is limited to a third
predetermined rate based on function G3. Stated another
way, that allowed increasing rate of torque is greater
when for the regions away from the zero torque region.

20 In this way, the present invention provides for
three different engine increasing torque rate limits
depending on the current engine torque value. In
particular, when desired engine torque is increasing and
a large negative value, it is rate limited at a first
25 value. When desired engine torque is increasing near
zero torque point, it is rate limited at a second,
generally lower rate. Finally, when desired engine
torque is increasing and a large positive value, it is
rate limited at a third rate. In addition, any
30 combination of the above three rate limits may be used.
For example, engine torque may be limited only when
transitioning through the zero torque point, or engine
torque may be limited only when transitioning through the
zero torque point and when increasing above zero torque,

engine torque may be limited only when transitioning through the zero torque point and when increasing below zero torque. Additionally, rate limits can be set as a function of the current, or selected, gear ratio, since
5 different rate limits may be appropriate depending on the actual transmission gear, or based on the selected gear as indicated by the transmission lever (PRNDL). Also, as described herein, rate limiting may be used for decreasing torque when passing through the zero torque
10 region.

From step 1414, the routine continues to step 1422, where a determination is made as to whether the current requested engine torque is greater than the rate limited engine torque. When the answer to this is yes,
15 the desired engine torque is set equal to the rate limited torque and a rate limiting flag (tq_dd_limit) is set to 1. Otherwise, the flag is set to zero in steps 1424 and 1426. From step 1418, the routine continues to step 1428, where the same determination as step 1422 is
20 made. When the answer to step 1428 is yes, the desired engine torque is set equal to the rate limited engine torque and the flag (tq_dd_limit) is set to 2 in step 1430. Otherwise, in step 1432, the flag is set to zero. From step 1420, the same determination as in steps 1422
25 and 1428 is made in step 1434. When the answer to step 1434 is yes, the desired engine torque is set to equal to the rate limited value and the flag is set to 3 in step 1436. Otherwise, in step 1438, the flag is set to zero.

Referring now to Figure 15, a routine is
30 described for arbitrating between various torque limits and the desired rate limited torque request. In steps 1510, 1512, and 1514, the rate limited desired engine torque request is compared with the various maximum torque limits that prevent engine speed from becoming

greater than a predetermined value (tqe_rpm_lim) and which prevent torque being requested which is greater than the maximum allowable torque transmitted through the transmission (tqe_max_tran).

5 Referring now to Figures 16a and 16b, a routine is described for controlling engine torque while maintaining a minimum airflow requirement. In particular, the following routine provides a method to prevent engine stalls when there is a rapid decrease in
10 required engine torque.

First, in step 1610, anti-stall torque line (tqe_antistall) is calculated, which is the minimum indicated torque allowed as a function of engine speed minus desired idle speed and the torque control source
15 (tq_source). Parameter tq_source is the dominant determinant of the torque reduction, i.e., whether vehicle speed limiting, traction control, or shift modulation are limiting torque. Thus, since depending on which limit is controlling, a more aggressive position
20 can be taken on how close to the anti-stall torque line the engine is operated.

Next, in step 1612, the desired engine torque arbitrated request is compared with the anti-stall torque line and the maximum of these parameters is selected.
25 Next, in step 1614, the equivalent indicated engine torque at the minimum allowed airflow and mapped spark value below which engine misfires occur is called. This value is determined as a function of engine speed. Next, in steps 1616 and 1618, the transform of engine required
30 idle airflow is determined. First, a multiplier (idle_am_mul) is determined as a function of the difference between the desired engine speed and the actual engine speed, and the difference between the current vehicle speed and a minimum vehicle speed at

which idle speed control is engaged (minmph). Figure 16c illustrates an example table showing that as the difference in vehicle speed or difference in engine speed becomes smaller, the minimum allowed airflow is gradually
5 adjusted to become equal to the airflow required at idle conditions.

Then, in step 1618, the multiplier is used to adjust the required airflow to maintain a desired engine speed at idle conditions. Then, in step 1619, this
10 adjusted airflow is converted to a load value by dividing by the number of cylinders (numcyl_0), engine speed (N), and the amount of air that fills the cylinder at standard temperature and pressure (sarchg). Next, in step 1620, this desired load is converted to a torque using the
15 conversion factor (TQ_2_LOAD). Finally, in step 1622, the maximum of the torque due to minimum airflow from misfires and the torque due to the minimum air to guarantee engine idle speed control is selected.

Continuing with Figure 16b, this selected
20 torque is then converted to an airflow request in step 1624. Next, in step 1626, this selected torque request is converted from an indicated torque to an engine brake torque request by subtracting the torque losses (tqe_los). Finally, in step 1634, the engine torque
25 request for scheduling the required airflow for the electronic throttle control system is selected at the maximum of the parameter determined in step 1626 and the current engine brake request.

In this way, according to the present
30 invention, when engine and vehicle operating conditions are away from an idle speed control range, engine airflow can be reduced below the required engine airflow for maintaining idle speed. In this way, it is possible to provide large negative engine brake torques to maintain

vehicle trajectory under a variety of vehicle operating conditions. However, as the vehicle conditions approach an engine idle speed region, airflow is increased to a required engine idle speed control level. In this way,
5 even despite the engine airflow delays due to manifold volume, it is possible to maintain robust idle speed control as well as provide large negative engine braking ability.

Referring now to Figure 17, a routine is
10 described for calculating a desired vehicle trajectory, which is called in step 410 of Figure 4a. First, a determination is made as to whether flag (APP) is less than zero. In other words, a determination is made in step 1710 as to whether a closed pedal (tip-out
15 condition) is present. When the answer to step 17 is yes, the desired closed pedal acceleration (ct_accl_des) is calculated as a function of the current vehicle speed and the gear selected position (PRNDL). Next, in step 1714, a determination is made as to whether the brake
20 pedal is released. When the answer to step 1714 is yes, a determination is made as to whether the brake pedal engagement duration (boo_duration) is greater than zero in step 1716 indicating the first pass through the routine since the brake was depressed. When the answer
25 to step 1716 is yes, the vehicle speed release value (vs_on_release) is set equal to the current vehicle speed and the last brake engagement duration is set equal to the current brake engagement duration value in step 1718. Next, in step 1720, a determination is made as to whether
30 the first brake engagement duration (boo_1st) is greater than a predetermined duration (tq_boo_long) and the flag (tq_frz_vsboo) is true. Flag (tq_frz_vsboo) is a selection flag that allows using brake duration in determining the maximum allowed vehicle speed trajectory.

Parameter (tq_boo_long) represents the braking duration after which the maximum allowed vehicle speed trajectory will be held constant. In other words, if the driver simply taps the brake, the maximum allowed vehicle speed will continue to ramp toward zero after the brake is released. However, if the driver holds the brake pedal for longer than a predetermined value, the maximum allowed vehicle speed is held to the vehicle speed when the brake was released. This can give the driver the ability to set a desired speed using the brake on a long downhill grade.

Continuing with Figure 17, when the answer to step 1720 is yes, the maximum allowed vehicle speed is set to parameter vs_on_release in step 1722. When the answer to step 1720 is no, the maximum allowed vehicle speed is set to the previously set maximum allowed vehicle speed plus a desired acceleration times the sample time in step 1724. Step 1724 represents where maximum allowed vehicle speed is gradually ramped toward zero.

When the answer to step 1710 is no, the brake engagement duration and the first brake engagement duration are both set to zero and the desired maximum vehicle speed is set to the current vehicle speed in step 1720. When the answer to step 1714 is no, the maximum desired vehicle speed is set to the current vehicle speed and the brake engagement duration is incremented by sample time in step 1722.

In this way, the desired vehicle trajectory is determined based on the current vehicle speed and the position of the gear selector (PRNDL). Further, the desired vehicle trajectory is adjusted based on actuation or engagement of the brake pedal. In particular, the length of engagement of the brake pedal is used to adjust

the desired vehicle trajectory. For example, the desired vehicle speed trajectory is decreased while the brake pedal is engaged and set to the value of the actual vehicle speed when the brake pedal is released in some cases. In this way, improved drive performance can be achieved since all parameters indicative of the driver's desired vehicle operation are being incorporated.

Referring now to Figure 17B, an example of operation is described while the accelerator pedal is released (i.e., closed pedal operation). The top graph shows the brake actuation signal and the bottom graph shows the maximum allowed vehicle speed trajectory. At time t_1 , the brake is depressed and released at time t_2 . While the brake is pressed the maximum allowed vehicle speed is set to the current vehicle speed, and thus no control action is taken. Since time difference Δt_1 is less than the predetermined brake duration, the ramping of the maximum allowed vehicle speed is then continued until the brake is depressed again at time t_3 . The brake is then released at time t_4 . Since time difference Δt_1 is greater than the predetermined brake duration, the vehicle speed upon release at time t_4 is captured and held as the maximum allowed vehicle speed.

Referring now to Figure 18, a routine is described for determining, in some cases, whether the torque converter should be locked. In particular, the routine determines whether the torque converter can be locked during a closed pedal operation. First, in step 1810, a determination is made as to whether the state machine is in case 3 and whether the torque converter is presently unlocked. When the answer to step 1810 is yes, the torque converter can be locked in step 1820. In other words, the torque converter can be locked when the engine torque is less than a small, predetermined

negative torque value. In other words, the torque converter can be locked after the vehicle has transitioned through the zero torque point. This is especially advantageous if it is desired to unlock the torque converter when the driver again depresses the accelerator pedal and requests positive powertrain output. In particular, under this situation, the torque converter can be unlocked and thus provide a rapid amount of powertrain output, thus improving vehicle performance feel.

Referring now to Figure 19, a graph illustrating typical operation according to the present invention is shown. The graph plots engine brake torque versus time for a tip-out. The dash line illustrates the desired engine torque value determined from, for example, the driver actuated element. The solid line indicates the actual engine torque produced. At time T1, the driver releases the foot pedal and the tip-out situation is begun. The algorithms, according to the present invention as described herein, first reduce the engine torque by a predetermined amount. Then, the engine torque is gradually decreased at a predetermined rate, which is determined by a selected tip-out torque decrease trajectory. The engine torque is decreased until it reaches a small positive value (TQE_SML_POS). Maintaining the torque converter input speed greater than the torque converter output speed holds this small positive torque. Then, at time T2, there is a decision to provide negative engine torque based on the vehicle trajectory. In particular, at time T2, the actual vehicle speed becomes greater than the maximum allowed vehicle speed plus a predetermined calibratable value. Starting at time T2, the engine torque is gradually decreased at a predetermined rate through the zero torque

point. Also, in this region, torque line can be used using the torque converter input and output speeds to learn the zero torque point and to update the engine torque model. Then, at time T3, a small negative torque is held by maintaining the torque converter output speed greater than the torque converter input speed. This small negative torque is held for a short period until, at time T4, a decision is made to lock the torque converter to provide high levels of negative torque. At time T4, the torque converter is locked. Then, the negative torque level is selected to maintain the desired vehicle speed trajectory. The negative torque level is selected such that the actual vehicle speed is generally below the maximum allowed vehicle speed.

Referring now to Figures 20 and 21, two circuit torque converter 11a is shown. Figure 20 shows the two circuit torque converter clutch disengaged, while Figure 21 shows the two circuit torque converter clutch engaged. Two circuit torque converter 11a is shown having input shaft 13a, which is coupled to engine crankshaft 13, and output shaft 17a, which is coupled to transmission input shaft 17. Two circuit torque converter 11a has converter clutch 200a. Two circuit torque converter 11a is disengaged by supplying pressure to the clutch control side of the clutch. The pressure is exhausted through the impeller side of the converter. The exhaust fluid is sent to a cooler. In particular, the clutch control pressure must work against the pumping action of the impeller. To apply the converter clutch, fluid flow is reversed.

Referring now to Figures 22 and 23, three circuit torque converter 11b is shown. Figure 22 shows the three circuit torque converter clutch disengaged, while Figure 23 shows the three circuit torque converter

clutch engaged. Three circuit torque converter 11b is shows having input shaft 13b, which is coupled to engine crankshaft 13, and output shaft 17b, which is coupled to transmission input shaft 17. Two circuit torque
5 converter 11b has converter clutch 200b. In Figure 22, fluid is supplied to both the impeller side and to the converter clutch control circuit of the converter; this prevents the clutch from being engaged. The purpose of orifice 202b on the converter inlet side is to reduce the
10 amount of pressure on the converter side of the clutch. The hydraulic pressure in the front chamber becomes greater than pressure in the rear chamber, holding the converter clutch away from the converter cover and releasing lockup. During lock-up mode, in Figure 23,
15 fluid is allowed to exhaust through the clutch control circuit, thereby allowing the converter clutch piston to apply. Hydraulic pressure in the converter side of the clutch causes the converter clutch to press tightly against the converter cover. Lock-up occurs, and power
20 is transmitted directly to transmission 15 with no fluid slippage. Converter in oil is fed directly, without an orifice. Converter output is restricted by orifice 204b to ensure the pressure builds up on the converter side of the lockup clutch.

25 The inventors of the present invention have found that torque converter 11a is more difficult to lock when transmitting large negative torque (impeller spinning much slower than turbine) than torque converter 11b. A potential explanation of this is that when the
30 impeller is spinning slower than the turbine, the turbine is pushing oil into the impeller, rather than the other way. It is then hard to build pressure on the turbine side to push the clutch on.

However, those skilled in the art will recognize, in view of this disclosure, that the method of the present invention is not limited to two circuit torque converters. In particular, this aspect of the present invention is applicable to any torque converter that would be difficult to lock when transmitting large negative torque values. For example, this difficulty may be due to inability to build hydraulic pressure or inability to exhaust hydraulic pressure. Typically, this type of torque converter has insufficient hydraulic pressure to be locked when transmitting a predetermined amount of negative torque. This predetermined amount of negative torque can be determined using torque converter input and output speeds. For example, when output speed is greater than input speed by a predetermined amount, the torque converter has insufficient hydraulic pressure to be locked.

Further, the inventors have recognized that it is possible to minimize "clunk" by providing an un-locked torque converter when passing through the zero torque point (or transmission lash zone). And, at the same time, provide maximum availability of negative powertrain torque with a locked torque converter by locking the torque converter after transitioning through the lash zone.

What is claimed is:

1. A method for controlling a powertrain coupled to a vehicle, the powertrain having an internal combustion engine coupled to a transmission, the vehicle operated by a driver, the method comprising:

determining a desired vehicle trajectory;

adjusting an engine operating parameter to maintain positive powertrain output when an actual vehicle trajectory is below said desired vehicle trajectory; and

adjusting said engine operating parameter to transition from positive powertrain output to negative powertrain output when said actual vehicle trajectory is above said desired vehicle trajectory.

2. The method recited in Claim 1 further comprising limiting powertrain output rate of change during said transition.

3. The method recited in Claim 1 wherein said step of adjusting said engine operating parameter to transition from positive powertrain output to negative powertrain output further comprises adjusting said engine operating parameter to transition from positive powertrain output to negative powertrain output when said actual vehicle trajectory is above said desired vehicle trajectory by a predetermined amount.

4. The method recited in Claim 1 wherein said vehicle trajectory is a vehicle speed trajectory.

5. The method recited in Claim 1 wherein said vehicle trajectory is a vehicle acceleration trajectory.

6. The method recited in Claim 1, wherein the engine is coupled to the transmission via a torque converter, wherein said positive powertrain output is maintained by maintaining torque converter input speed greater than torque converter output speed.

7. The method recited in Claim 1 wherein said desired vehicle trajectory is based on vehicle and engine operating conditions.

8. The method recited in Claim 1 wherein said desired vehicle trajectory is based on a position of a transmission lever.

9. The method recited in Claim 8 wherein said level selects between at least the following gears: reverse, neutral, a first forward, and a second forward.

10. The method recited in Claim 1 wherein adjusting steps are executed when a driver has released an accelerator pedal.

11. The method recited in Claim 1, wherein the engine is coupled to the transmission via a torque converter, wherein said torque converter is unlocked while maintaining positive powertrain output and then locked after transitioning from positive to negative powertrain output.

12. The method recited in claim 1 further comprising the step of controlling powertrain output to a required negative powertrain output to maintain said vehicle trajectory at or below said maximum allowed vehicle trajectory.

13. A method for controlling a powertrain coupled to a vehicle, the powertrain having an internal combustion engine coupled to a transmission via a torque converter having an input speed and an output speed, the vehicle operated by a driver, the method comprising:

indicating when the driver requests a decrease in powertrain output;

in response to said indication, determining a desired vehicle trajectory; and

maintaining positive powertrain output when an actual vehicle trajectory is below said desired vehicle trajectory.

14. The method recited in Claim 13 wherein said maintaining further comprises maintaining powertrain output by adjusting an engine operating parameter to sustain the torque converter input speed greater than the torque converter output speed.

15. The method recited in Claim 13, wherein said desired vehicle trajectory is based on vehicle operating conditions.

16. The method recited in Claim 15 wherein said vehicle-operating conditions are selected from the group consisting of vehicle speed, actual gear ratio, and selected transmission gear.

17. A method for controlling a powertrain coupled to a vehicle, the powertrain having an internal combustion engine coupled to a transmission via a torque converter having an input speed and an output speed, the vehicle operated by a driver, the method comprising:

indicating when the driver requests a decrease in powertrain output;

in response to said indication, determining a desired vehicle trajectory; and

maintaining positive powertrain output when an actual vehicle trajectory is below said desired vehicle trajectory by adjusting an engine operating parameter to sustain the torque converter input speed greater than the torque converter output speed.

18. A method for controlling a powertrain coupled to a vehicle, the powertrain having an internal combustion engine coupled to a transmission, the vehicle operated by a driver, the method comprising:

determining a desired vehicle speed trajectory;

adjusting an engine torque to maintain positive powertrain output when an actual vehicle speed trajectory is below said desired vehicle speed trajectory; and

adjusting said engine torque to transition from positive powertrain output to negative powertrain output when said actual vehicle speed trajectory is above said desired vehicle speed trajectory.

19. The method recited in Claim 18 wherein said desired vehicle speed trajectory is based on a vehicle operating parameter.

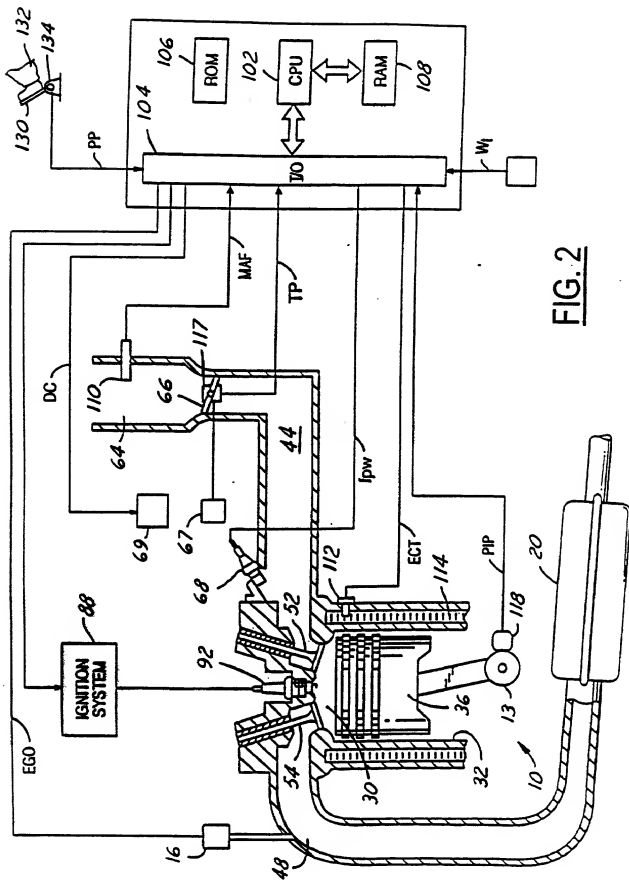


FIG. 2

Start

Arbitrate

wheel torque

calculate driver request
 $t_{go-arb-reg} = f(PP, VS)$

310

312

calculate limit output torque ($t_{go-arb-lim}$)

calculate driver engine torque request for manual transmission and Auto-matic transmission - Neutral or Park ($t_{ge-dd-reg}$)

314

convert driver wheel torque request and limit torque to engine torque requests

$$t_{ge-arb-reg} = t_{go-arb-reg} * G1 + Loss$$

$$t_{ge-arb-lim} = t_{go-arb-lim} * G1 + Loss$$

316

max of

$t_{ge-dd-reg}$ and $t_{ge-arb-reg}$

$$t_{ge-arb-reg} = \max \{ t_{ge-dd-reg}, t_{ge-arb-reg} \}$$

318

end

Start

calculate vehicle speed
trajectory (max allowed
vehicle speed during a
tip-out)

410

$$tg_vs_des_mx = f(PRNDL, VS, B00)$$

(SEE FIG 17)

412
 $HP < 0$
 (closed pedal?)

A

rate limit torque request

$$tge_daspot = tge_daspot - f(tge_daspot)$$

torque to a minimum
of zero

41b

$$tge_daspot = \max(tge_daspot, 0)$$

end

A

430
 $tge_daspot_tmp = (tge_brk_reg - tge_dasmf) * f(N)$

432
 $tge_daspot_tmp > tge_daspot$?

434
 Y
 $mul_tmp = tge_tdasf$

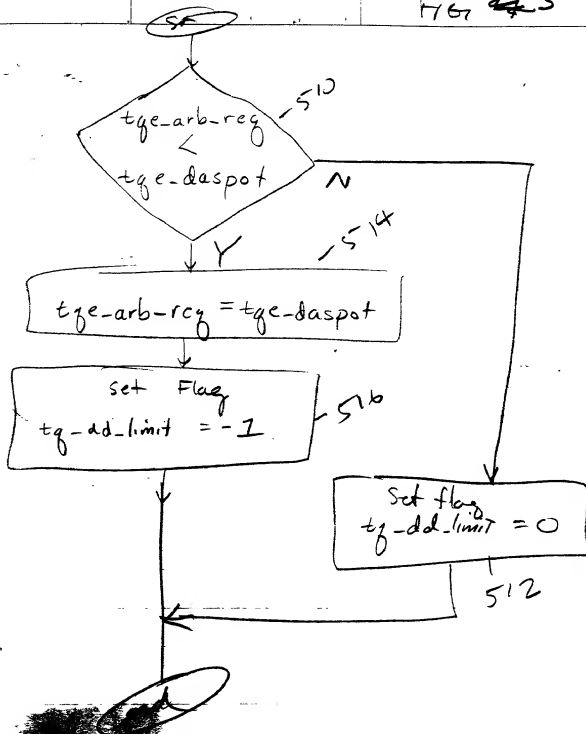
436
 N
 $mul_tmp = tge_tdasf$

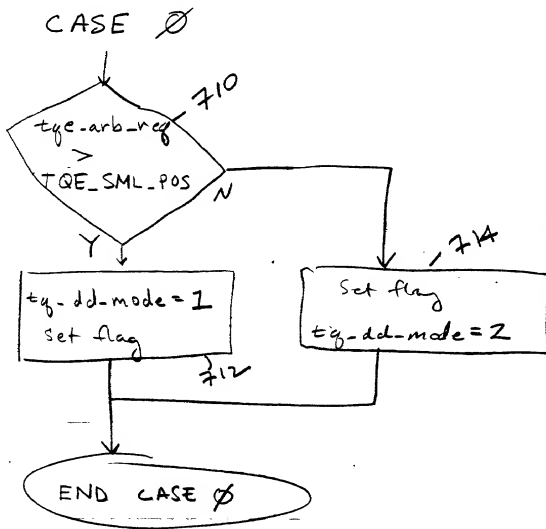
438
 $tcdasf = mul_tmp * ((tge_kdas + tge_daspot) \div (tge_kdas + tge_daspot))$

440
 $filter_constant_tmp = f(\Delta t, tcdasf)$

442
 $tge_daspot = LPF(tge_daspot, tge_daspot_tmp, filter_constant_tmp)$

END

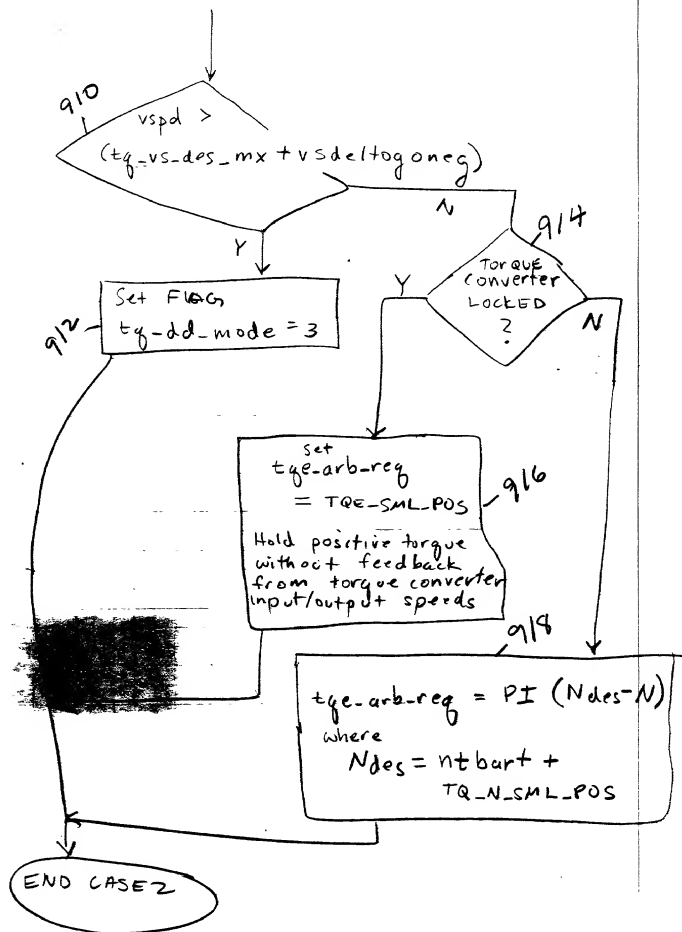




```

graph TD
    Entry(( )) --> Decision{tqe-brk-ref  
≤ 810  
TQE-SML-POS}
    Decision -- Y --> Process[set flag  
tqe-dd-mode = 2]
    Decision -- N --> Exit(( ))
    Process --> End([END  
CASE 1])
  
```

CASE 2

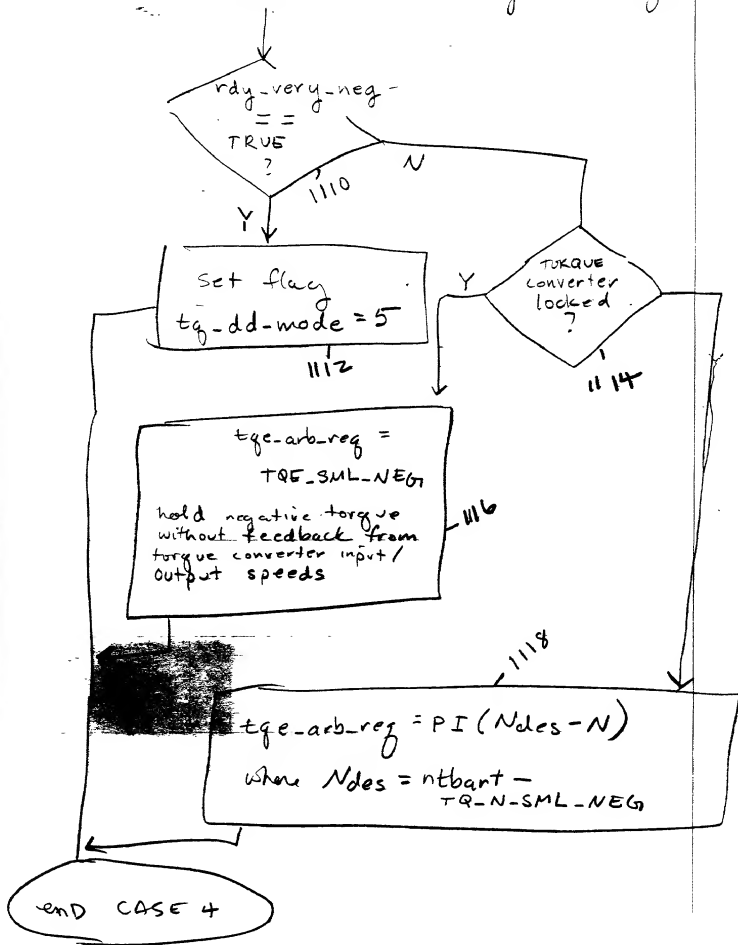


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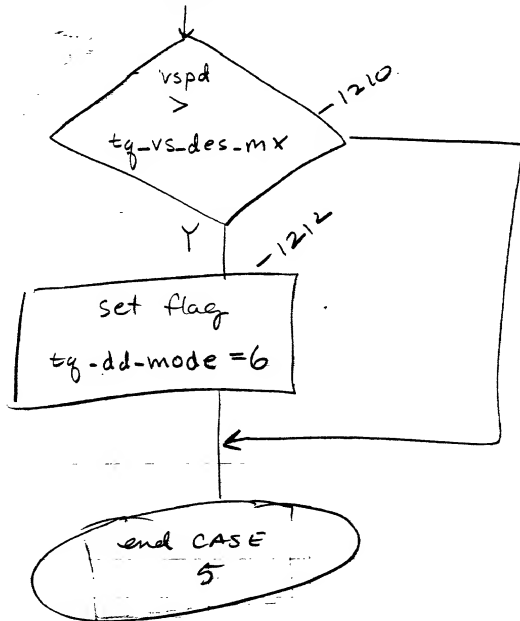
graph TD
    Start(( )) --> Decision{tgc-arb-reg < 1010}
    Decision -- Y --> SetFlag[set flag: e  
tgc-dd-mode = 4]
    Decision -- N --> Decrement[tgc-arb-reg =  
tgc-arb-reg -  
(1 + *TQE-ZER-DECR)  
slowly decrement  
torque to  
gently pass through  
zero TORQUE]
    SetFlag --> EndCase3([END CASE 3])
    Decrement --> EndCase3
  
```

Fig. 11

CASE 4 Hold Negative Torque



CASE 5



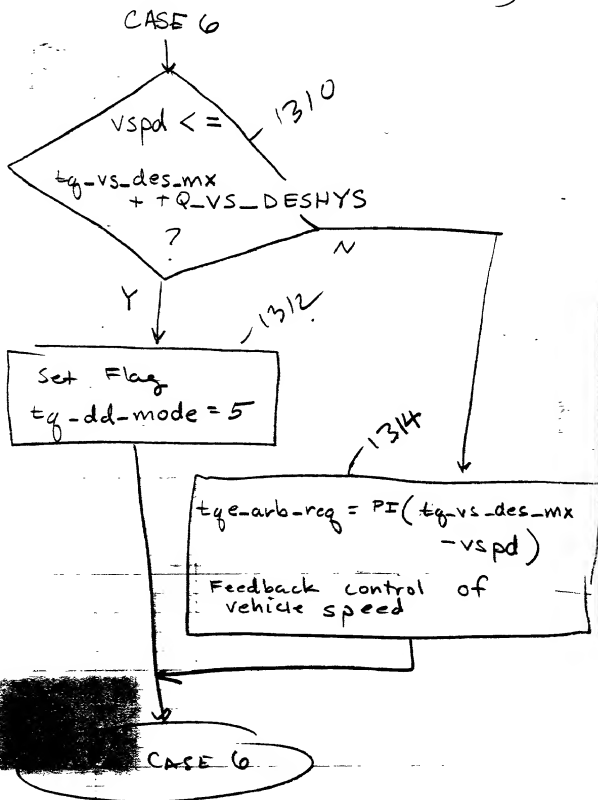


Fig. 14A

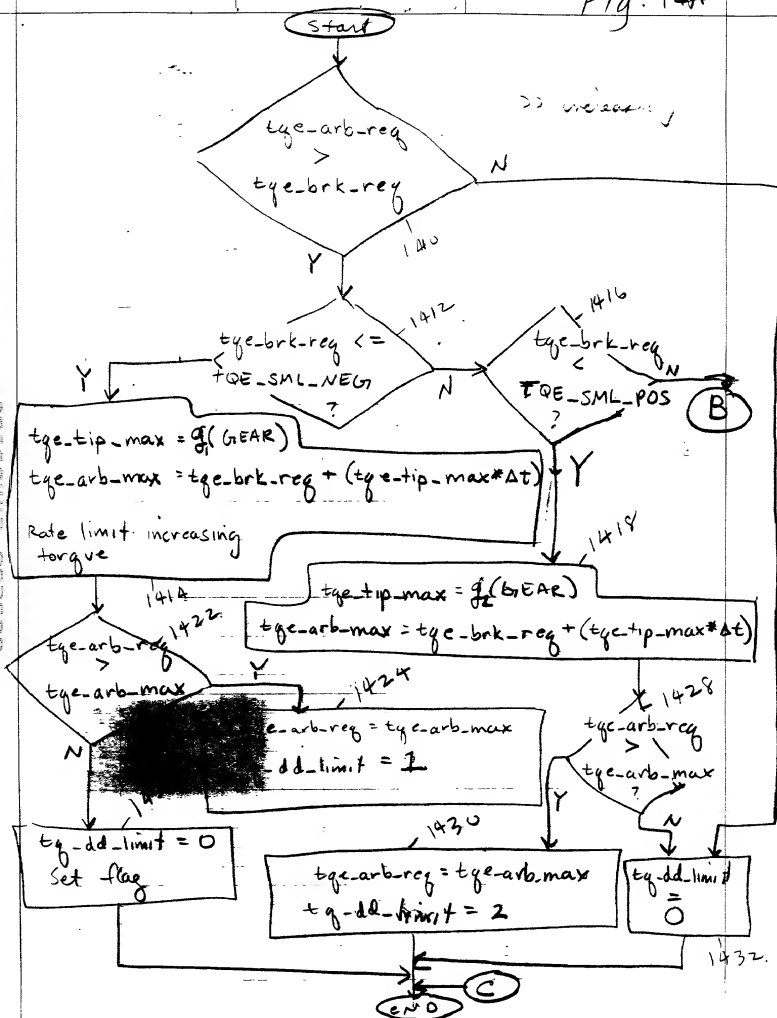


Fig. 14B

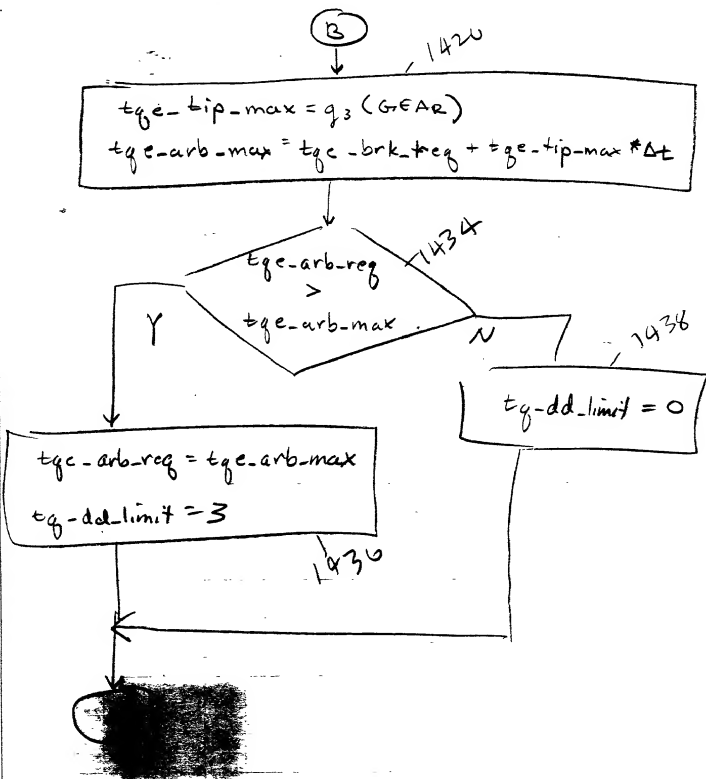


FIG. 15

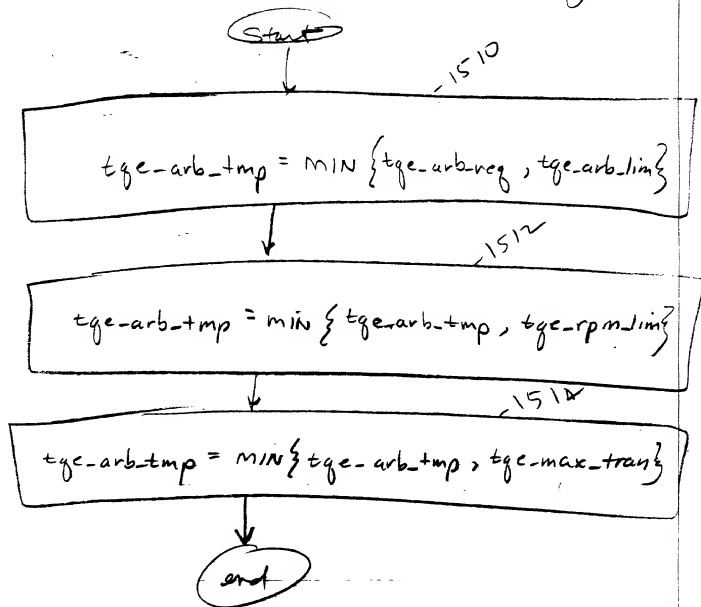


FIG. 16A

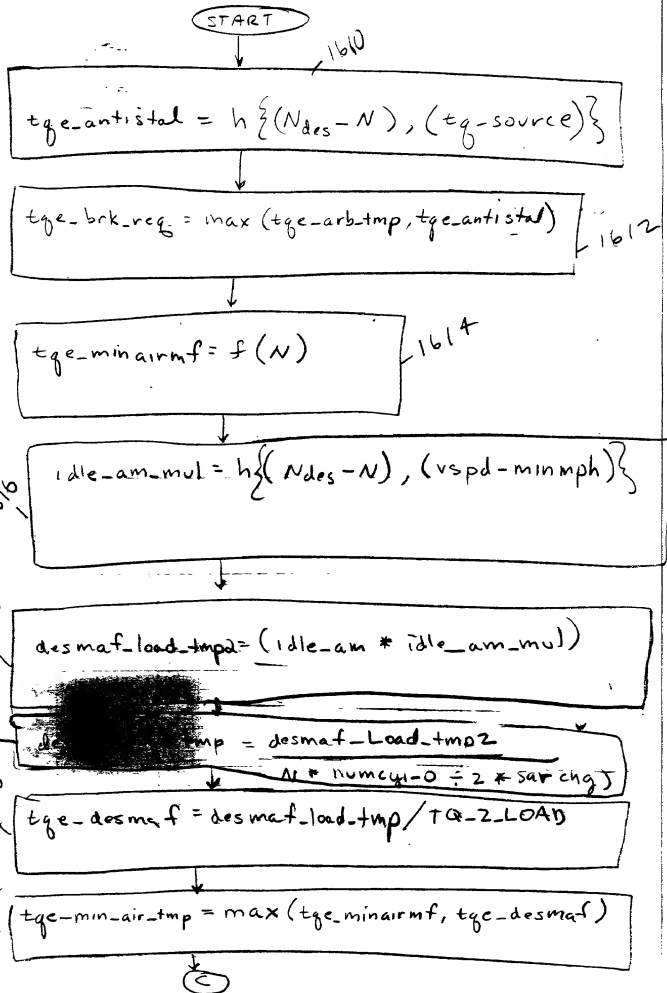


Fig. 16 B

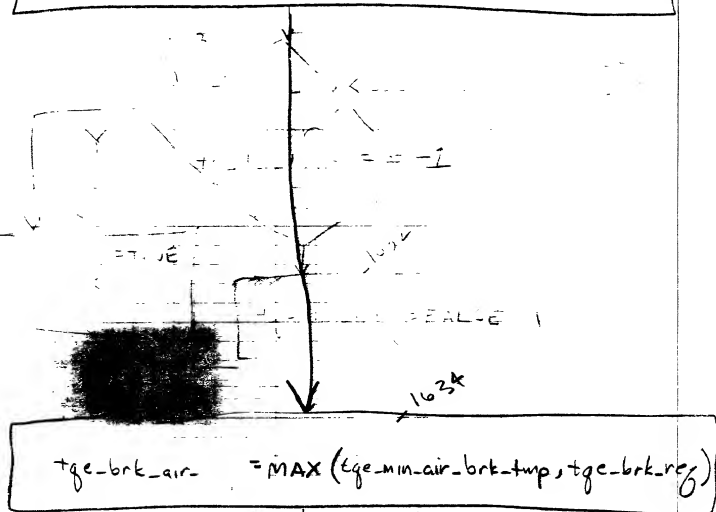
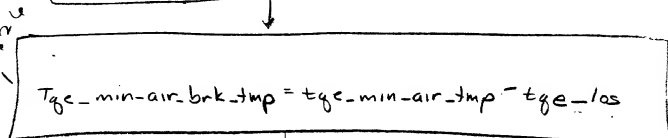
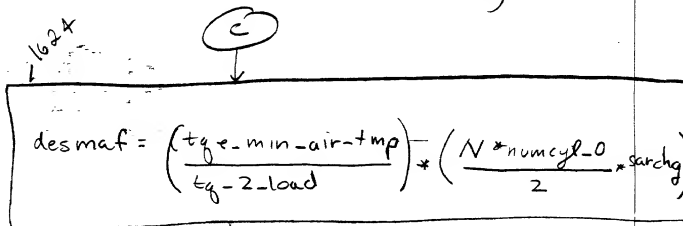


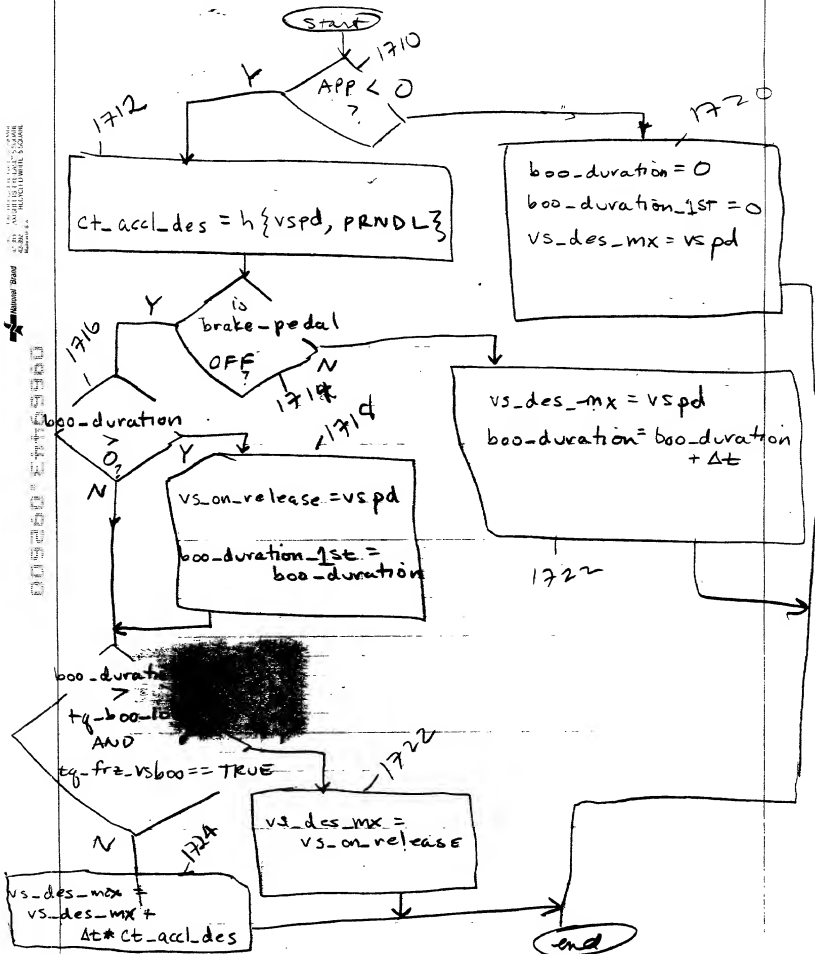
Fig 16c ~~###~~

vs pd - min mph

N - Nodes

Fig. 17

STEP OF FIGURE 4



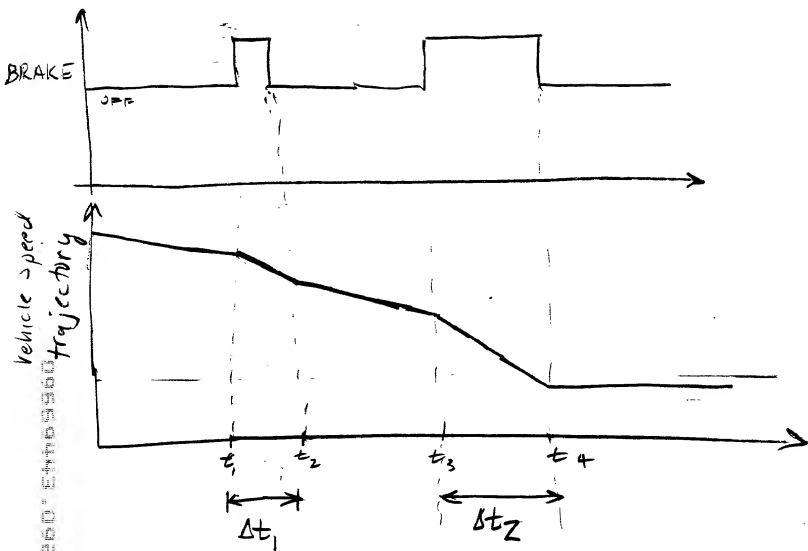
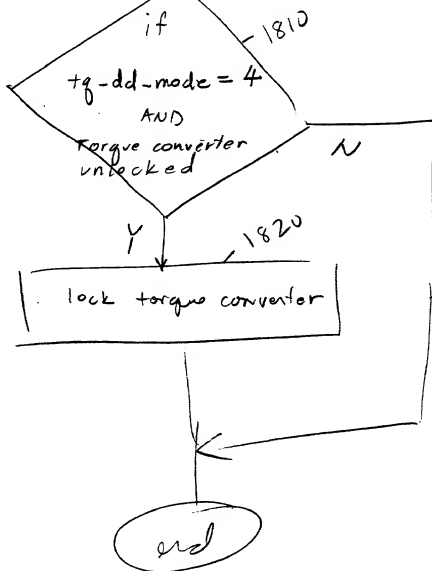


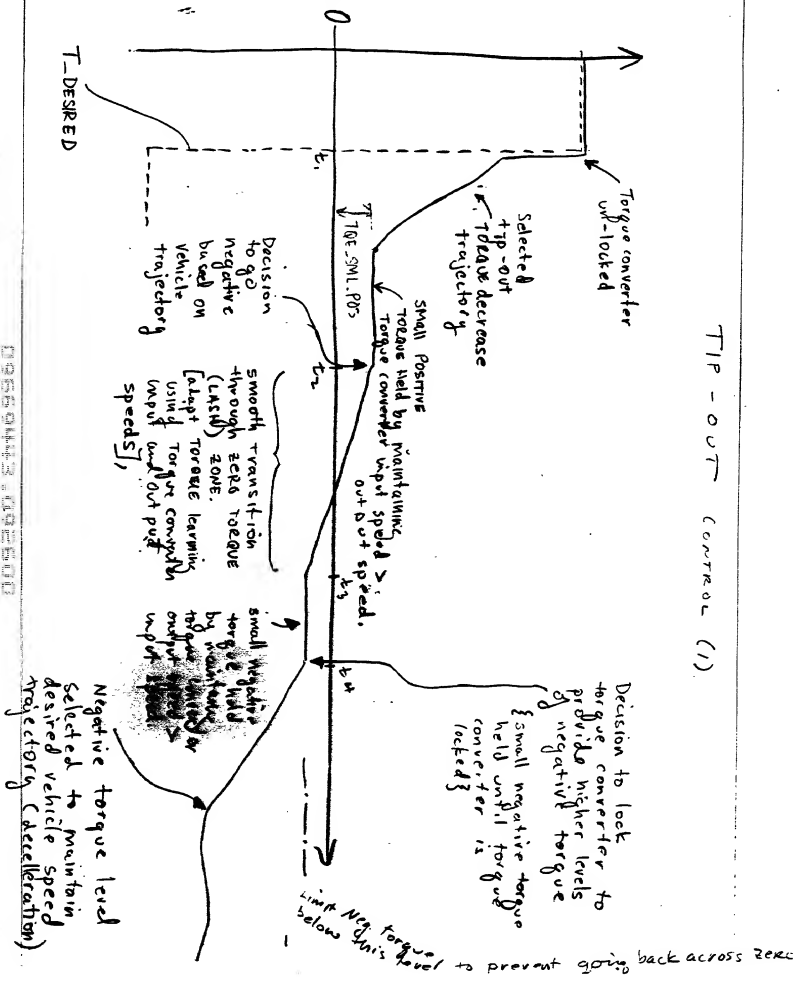
Fig 17B

Source



ENGINE BRAKE TORQUE

TIP-OUT Control (1)



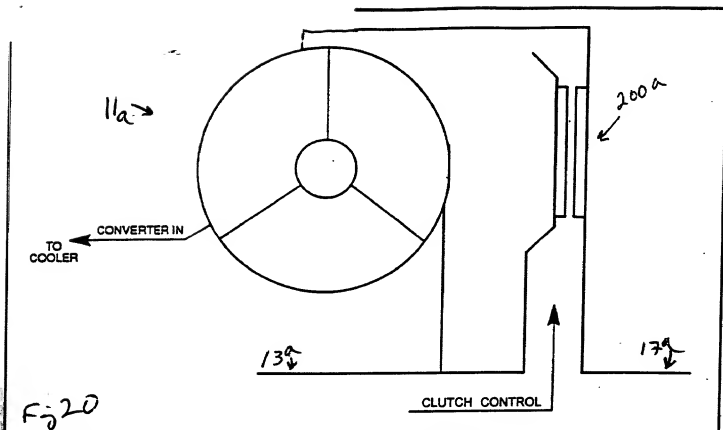


Figure 19 - Two-Circuit Unlock Converter Clutch (Disengaged)

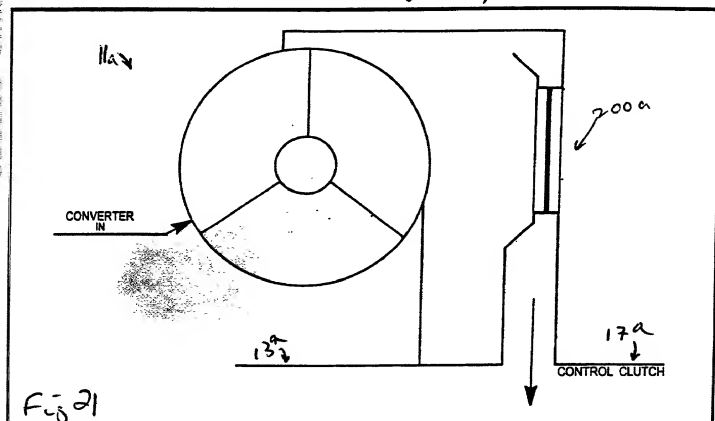


Figure 20 - Two-Circuit Lockup Converter Clutch (Engaged)

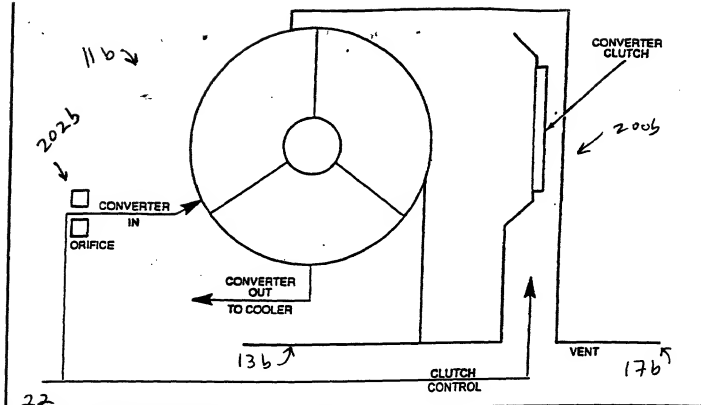


Figure 18 - Three-Circuit Unlock Mode (disengaged)

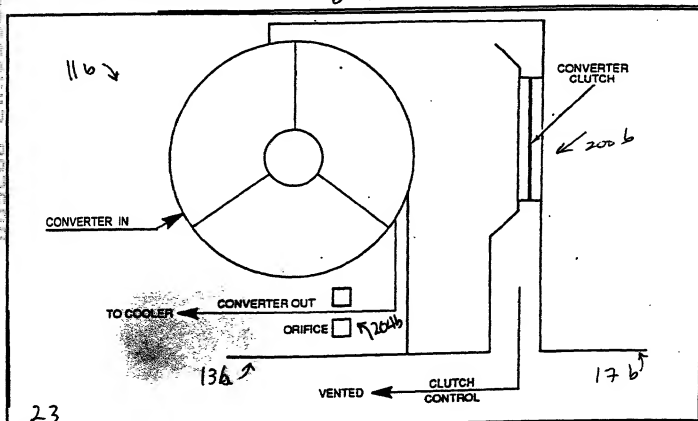


Figure 17 - Three-Circuit Lockup Mode (engaged)

DECLARATION AND POWER OF ATTORNEY - ORIGINAL APPLICATION

Attorney's Docket No.
200-0767

As a below named inventor, I hereby declare:
My residence, post office address and citizenship are as stated below next to my name;

I verily believe I am the original, first and sole inventor or an original, first and joint inventor of the subject matter that is claimed and for which a patent is sought on the invention entitled

VEHICLE TRAJECTORY CONTROL SYSTEM

the specification of which is attached hereto.

I have reviewed and understand the contents of the specification identified above, including the claims.

I acknowledge my duty to disclose information of which I am aware that is material to the examination of this application in accordance with Section 1.56(a), Title 37 of the Code of Federal Regulations; and

as to application for patents or inventor's certificate on the invention filed in any country foreign to the United States of America, prior to this application by me or my legal representatives or assigns,

☒ no such applications have been filed, or

☐ such applications have been filed as follows

COUNTRY	APPLICATION NO.	DATE OF FILING (month, day, year)	DATE OF ISSUE (month, day, year)	PRIORITY CLAIMED UNDER 35 USC 119

I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s) or § 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

(Application Number) (Filing Date) (Status - patented, pending, abandoned)

(Application Number) (Filing Date) (Status - patented, pending, abandoned)


POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the United States Patent and Trademark Office connected therewith and to act on my behalf before the competent International Authorities in connection with any and all international applications filed by me. (List name and registration number)

John D. Russell - 47,048
Allan J. Lipka - 32,258
Jerome R. Drouillard - 28,008

Address all correspondence and telephone calls to:

John D. Russell
Ford Global Technologies, Inc.
One Parklane Boulevard
600 East Parklane Towers
Dearborn, Michigan 48126 Telephone: 1-313-8451008


I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

NAME AND POST OFFICE ADDRESS OF INVENTOR:	RESIDENCE	CITIZENSHIP	SIGNATURE	DATE
Michael John Cullen 41750 Camden Ct. Northville, Mich 48167 US	Northville, Mich 48167 US	U.S.A		9/14/02
Ralph Wayne Cunningham 13242 Fuller Rd. Milan, MI, 48160 US	Milan, MI, 48160 US	U.S.A		

Address all correspondence and telephone calls to:

John D. Russell
Ford Global Technologies, Inc.
One Parklane Boulevard
600 East Parklane Towers
Dearborn, Michigan 48126 Telephone: 1-313-8451008

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

NAME AND POST OFFICE ADDRESS OF INVENTOR:	RESIDENCE	CITIZENSHIP	SIGNATURE	DATE
Michael John Cullen 41750 Camden Ct. Northville, Mich 48167 US	Northville, Mich 48167 US	U.S.A		
Ralph Wayne Cunningham 13242 Fuller Rd. Milan, MI, 48160 US	Milan, MI, 48160 US	U.S.A		12 Sept. 2000